

ENNIS-FLINT / STIMSONITE® MODEL C40 REFLECTOR REPLACEMENT PROCEDURE

This procedure outlines the recommended steps for the replacement of the reflective element of the Ennis- Flint Stimsonite Brand Models 96/96LP/96LPS and 101/101LP/101LPS/101LPCR snowplowable pavement marker.

Note: Air temperature shall be 40°F (7C) or higher during reflector replacement or as recommended per the adhesive manufacturer.

MATERIALS:

- Replacement Retroreflector: Stimsonite Model C40 (color and type as required)
- Reflector Adhesive: Liquid Nails LNP-602/LN-602 High VOC, LNP-701/LN-701 Low VOC, LNP-901/LN-901 High VOC, LNP-950/LN-950 Low VOC, or LNP-2000/LN-2000 Low VOC depending on your local air quality regulations and dry time requirements
- Hammer, pry bar, chisel, or air chisel
- Wire Cup Brush (3-4" Dia.; Braided) or Sandblaster
- Caulking gun: As required to apply the reflector adhesive

REPLACEMENT PROCEDURE:

Remove reflector —

Insert the reflector removal tool of your choice tool between the end of the reflector and the casting rail. Pry the reflector up and remove.

An alternate method is to insert the reflector removal tool into one of the slots at the base of the reflector pocket, pry up the reflector, and remove.

NOTE: WEAR SAFETY GLASSES

Clean pocket —

Remove any remaining adhesive, butyl pad, dirt, rust and other contaminants from the reflector pocket using a pneumatic or electric wire brush or sand blaster.

NOTE: The reflector pocket must be clean and dry prior to adhesive application.

Apply adhesive —

Peel the release paper from the back of a new C40 reflector. Apply one bead (approximately 3/8" wide) of reflector adhesive lengthwise on the center of the butyl tape. Do not apply too much adhesive as it may damage the lens.

Install reflector —

Immediately place the new reflector into the casting pocket. Apply foot pressure (approximately 150 lbs.) for 1 – 3 seconds to extrude a small amount of adhesive around the reflector edge.

NOTE: Proper adhesive coverage (90 per cent of bond area) can be checked by prying up the new reflector, inspecting visually, and then re-installing reflector.

NOTE: Do not allow lens with adhesive to touch exposed skin.

The reflector replacement may be performed either as a lane closure or moving operation.